

LOTO AWARENESS

QUIZ KEY

1. With regard to LOTO, after graduation from the technical college you will most likely be:
 - a. ~~An “authorized” employee~~
 - b. **An “affected” employee** (Upon graduation and in regards to LOTO you will be an “affected” employee)
 - c. ~~Both “authorized” and “affected” employee~~

2. When a machine is ready to be released from lockout, who can remove the lock(s)?
 - a. ~~Any employee that normally operates the machine~~
 - b. **The authorized employee to whom the lock was assigned** (The lock and associated tags can ONLY be removed by the authorized employee who placed it there)
 - c. ~~Any authorized employee in the shop~~
 - d. ~~Any affected employee, even if they work someplace else~~

3. An “affected” employee may remove a LOTO lock from the machine when:
 - a. ~~Asked to do so by the shop manager~~
 - b. ~~Asked to do so by the “authorized” employee~~
 - c. ~~An important part needs to be produced on that machine~~
 - d. **An “affected” employee is never allowed to remove a LOTO lock.** (If you are an “affected” employee you are NEVER allowed to remove a LOTO lock or a LOTO tag.)

4. When a machine is locked out for service or maintenance, which energy sources should be isolated? (check all that apply)
 - a. **Electrical**
 - b. **Hydraulic**
 - c. **Pneumatic**
 - d. ~~A and C only~~

5. A LOTO program should include which of the following? (check all that apply)
 - a. **Employee training This must be documented**
 - b. **A comprehensive energy control program**
 - c. **Annual review of LOTO procedures**
 - d. **Written LOTO procedures for all machines.**

